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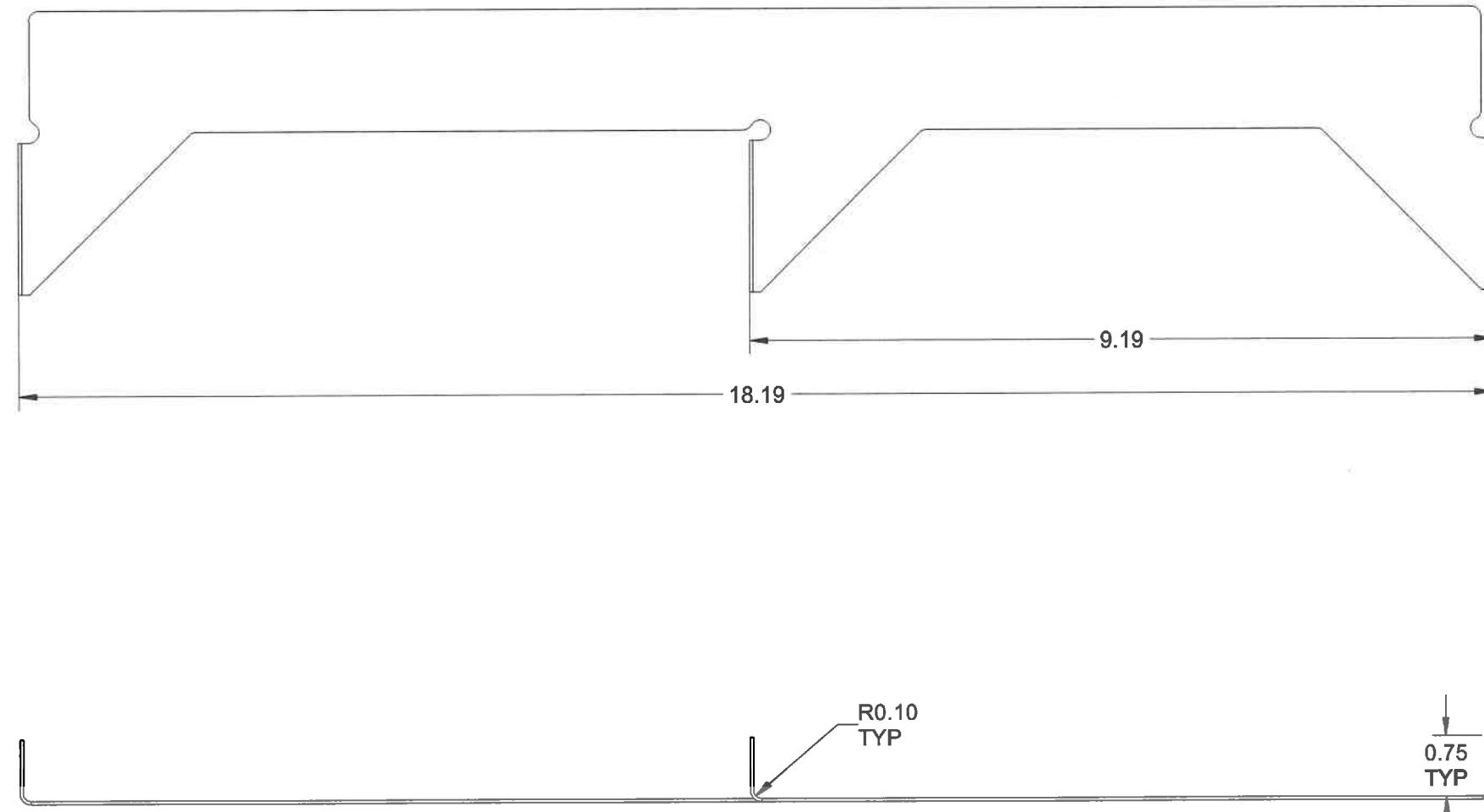
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E4658-1 SUPPORT

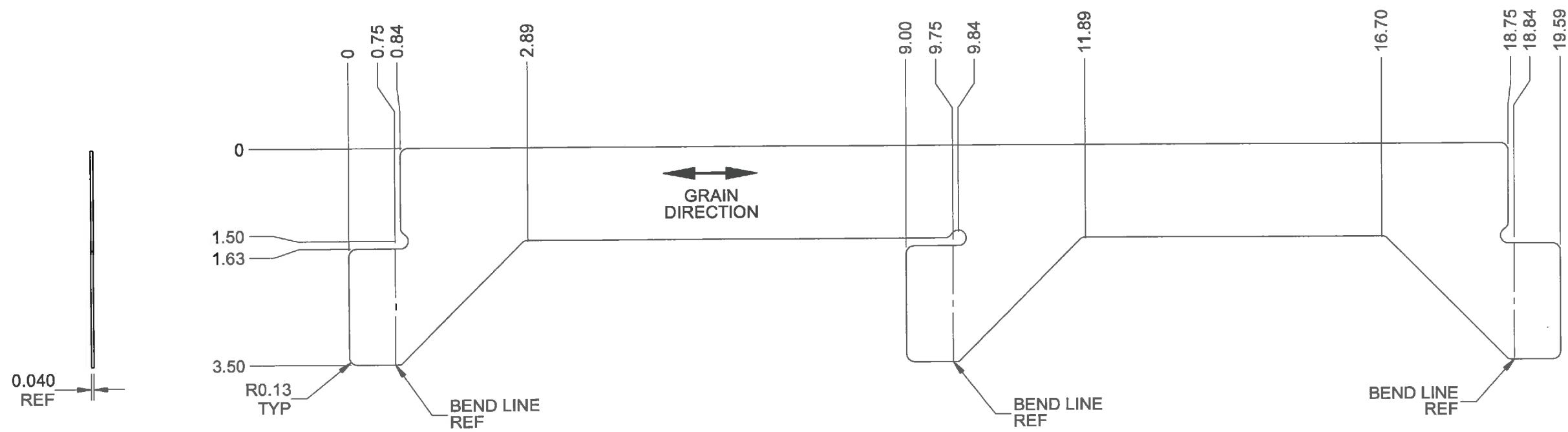
- NOTES:**
- 1) MATERIAL: MADE FROM E4658-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.15 lbs

A	NEW ISSUE	<i>[Signature]</i>	12.12.03
REV.	DESCRIPTION	<i>[Signature]</i>	BY DATE
DESIGN	<i>[Signature]</i>	EAGLE COPTERS LTD	
DRAWN	<i>[Signature]</i>	CALGARY, ALBERTA, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	E4658	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SUPPORT	NTS
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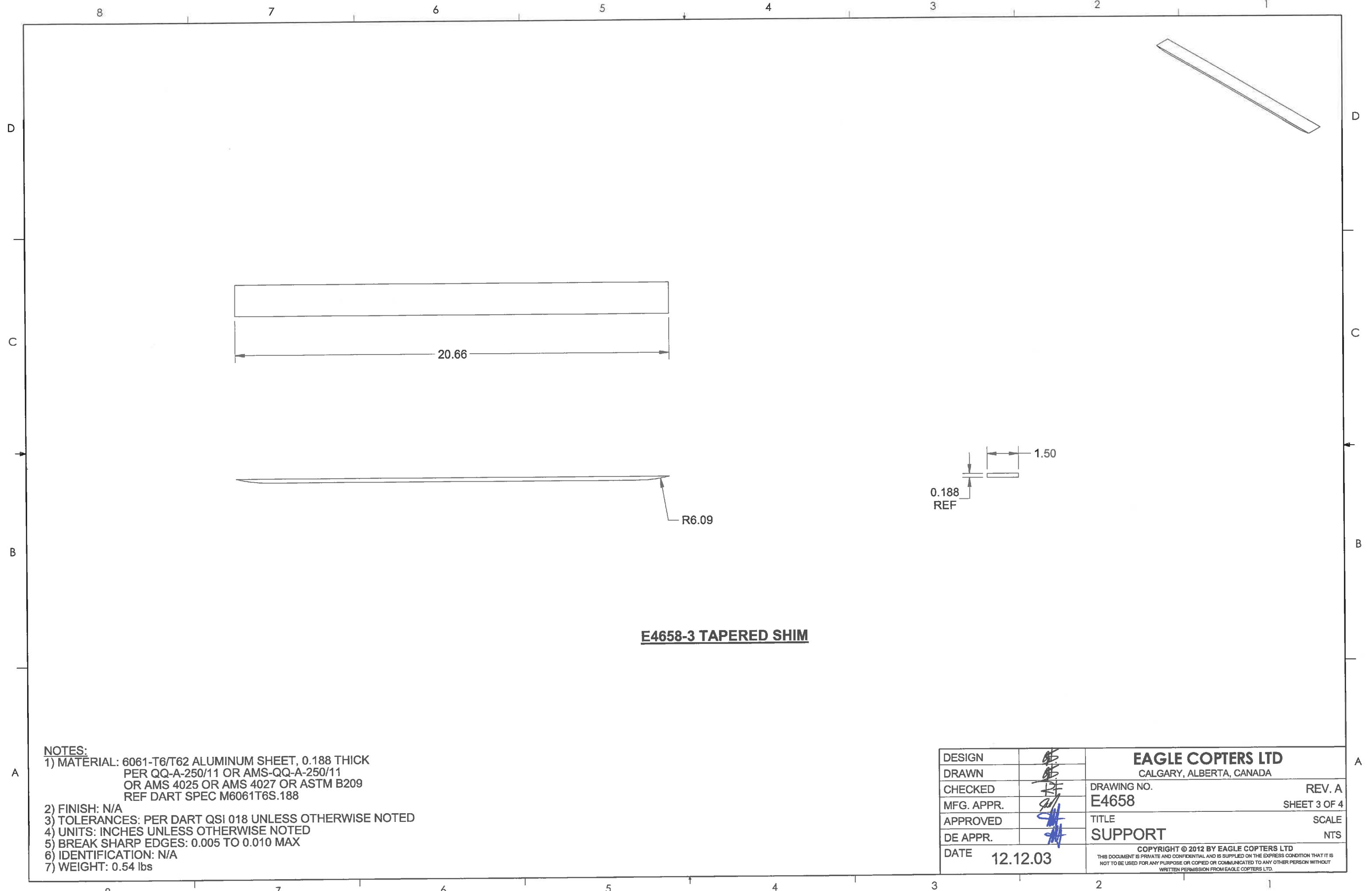


E4658-1F FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF DART SPEC M6061T6S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.15 lbs

DESIGN	<i>AB</i>	EAGLE COPTERS LTD
DRAWN	<i>AB</i>	CALGARY, ALBERTA, CANADA
CHECKED	<i>DE</i>	DRAWING NO.
MFG. APPR.	<i>SE</i>	E4658
APPROVED	<i>AB</i>	REV. A
DE APPR.	<i>AB</i>	SHEET 2 OF 4
		TITLE
		SUPPORT
		SCALE
		NTS
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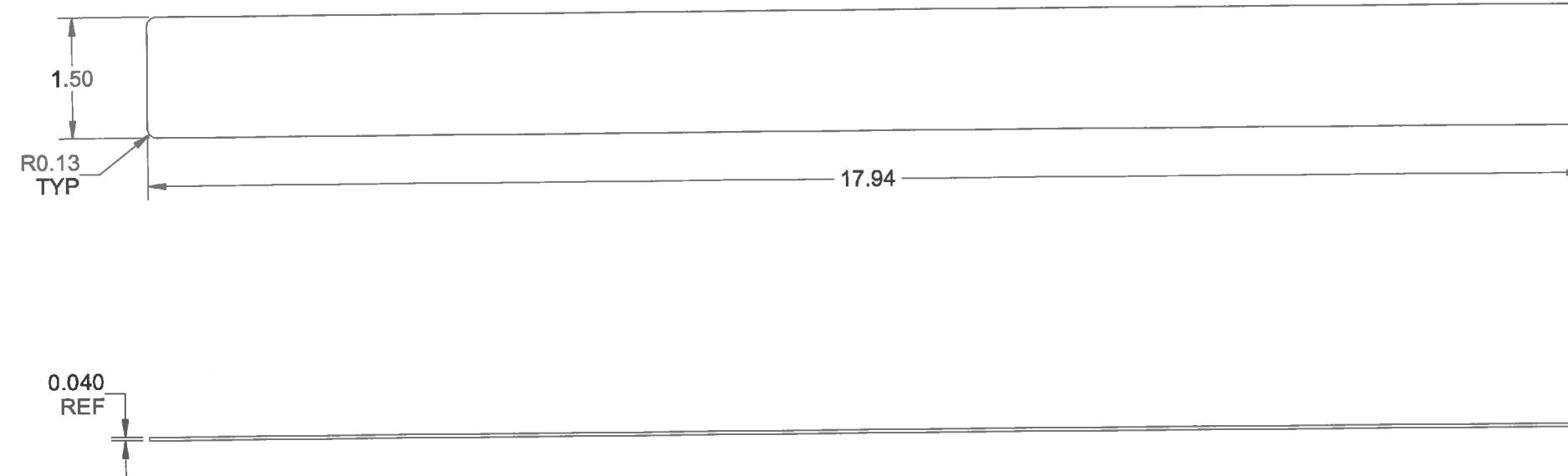
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E4658-5 PACKER

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

DESIGN	<i>[Signature]</i>	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA
DRAWN	<i>[Signature]</i>	
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MFG. APPR.	<i>[Signature]</i>	
APPROVED	<i>[Signature]</i>	
DE APPR.	<i>[Signature]</i>	
DATE	12.12.03	

DRAWING NO. E4658 REV. A SHEET 4 OF 4
TITLE SUPPORT SCALE NTS
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